

Disruptive technologies and supply chain design under the Physical Internet paradigm

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The ePIcenter Project

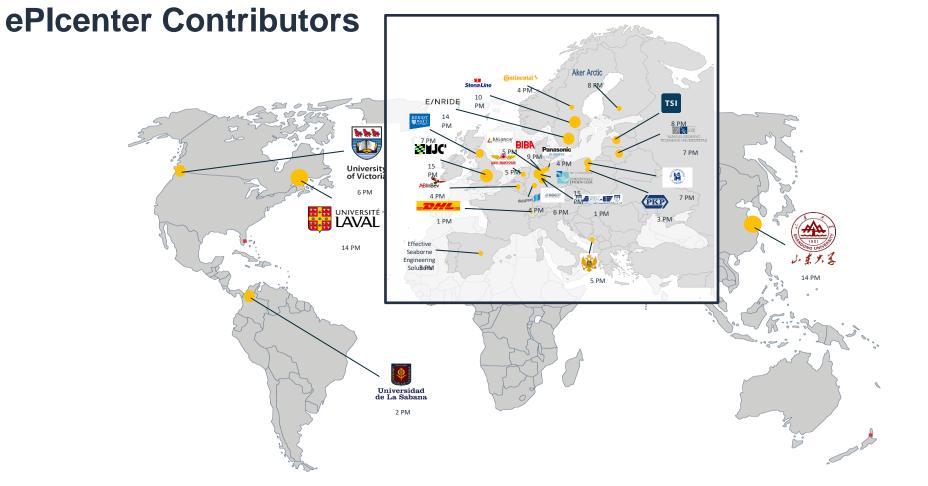


ePlenter <u>Compatible Earth-frieNdly freight</u> <u>Transportation answER</u>

Key information:

42 months Start date: June 1, 2020 Leader: Port of Antwerp, Belgium 36 partners, 3 continents 2 China, 4 North Am. (1 USA, 3 CA), 1 LATAM, 29 Europe







Facultad de

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Edificio Ad Portas

General objective

- To create an interoperable cloudbased ecosystem of user-friendly extensible Artificial Intelligence-based logistics software solutions and supporting methodologies.
- This objective will yield solutions that are:

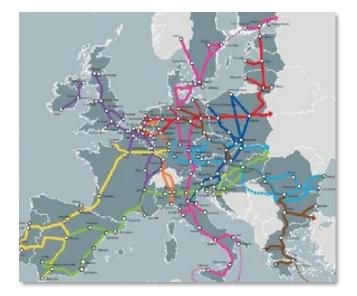
 \circ Agile.

 \circ Innovative.

 \circ Sustainable.

o Resilient.

 \circ Powered by the actors' collaboration.





General objective

- ePIcenter will:
 - Speed up the path to a Physical Internet.
 - Benefit peripheral regions and landlocked developing countries.
 - Reduce fuel usage and corresponding emissions.
 - Lead to a greater utilization of greener modes of transport reducing long distance movements by trucks.
 - Ensure a smoother profile of arrivals at ports which will reduce congestion and waiting/turnaround times.





Physical Internet (PI)

Treiblmeier (2019) defines the PI as "a comprehensive and measurable supply chain framework which is based on a network of physical components. These components are standardized as well as optimized and exchange information to improve the effectiveness, efficiency, and sustainability of supply chain management operations."

Montreuil, B., 2011. Toward a Physical Internet: meeting the global logistics sustainability grand challenge. *Logistics Research* 3, 2, 71–87.

Montreuil, B., et al., 2013. Physical Internet foundations. In *Service orientation in holonic and multi agent manufacturing and robotics*. Springer, pp. 151–166.

Treiblmaier, H., 2019. Combining Blockchain technology and the Physical Internet to achieve triple bottom line sustainability: a comprehensive research agenda for modern logistics and supply chain management. *Logistics*, 3, 10, 1-13.

Treiblmaier, H., et al., 2020. The Physical Internet as a new supply chain paradigm: a systematic literature review and a comprehensive framework. *The International Journal of Logistics Management,* 31, 2, 239–287.



Physical Internet (PI)

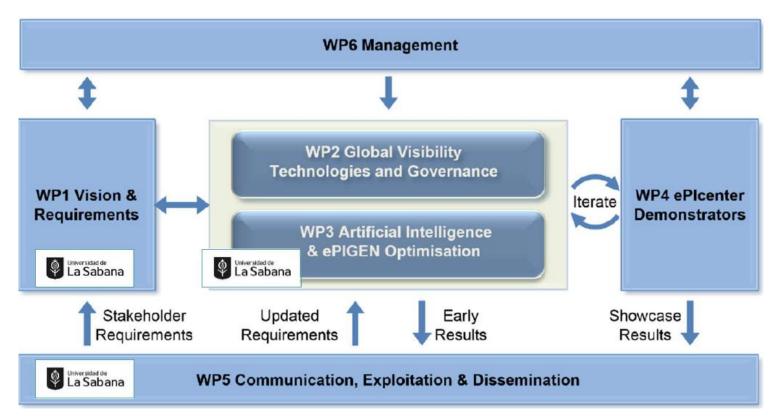
- The PI has the following foundations (Montreuil et al., 2013):
 - \circ Efficiency and sustainability.
 - \circ Universal interconnectivity.
 - $_{\odot}$ Encapsulation.
 - \circ Standard smart interfaces.
 - \circ Standard coordination protocols.
 - $\ensuremath{\circ}$ Logistics web enabler.
 - \circ Open global logistics system.
 - $_{\odot}$ Innovation-driven PI.





Work packages







WP1. Vision, opportunities and requirements

Technology scan and state-of-the-art refresh.



INDEX TERMS Disruptive technologies, logistics, physical internet, supply chain management, systematic literature review, tertiary study, transport.

I. INTRODUCTION

Since the Kyoto Protocol, governments and policymakers around the world have tried to deal with the increasing environmental challenges resulting from the climate crisis, pollution, and deforestation that endanger the sustainability of the planet [1]. However, in recent years, mankind proved that reducing the negative impact of supply chain (SC) operations on society and the environment is a difficult task [2]. Additionally, the United Nations proposed an agenda for 2030 composed of a set of 17 Sustainable Development Goals (SDG), which includes efforts to "make cities and

The associate editor coordinating the review of this manuscript and approving it for publication was Mauro Gaggero¹⁰. human settlements inclusive, safe, resilient and sustainable" (SDG 11), "ensure sustainable consumption and production patterns" (SDG 12), and "take urgent action to combat climate change and its impacts" (SDG 13).

Transport is a key driver in many economic activities that account for about 24% of world CO₂ emissions [3]. Moreover, the accelerating technological changes and the establishment of new players in international trade force local, regional, and global transportation to change. Due to this, there is an increasing interest in developing research around topics such as reverse logistics, closed-loop logistics, green logistics and environmental logistics [4]. Also, there are projects with international cooperation and with multi disciplinary research groups from universities and companies



Cortés-Murcia, D.L., et al., 2022. Supply chain management, game-changing technologies, and Physical Internet: a systematic meta-review of literature. *IEEE Access*, 10, 61721–61743.



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WP1. Vision, opportunities and requirements

- We present a conceptual framework that summarizes the existing relationships between relevant disruptive technologies, the PI topics, and supply chain key activities.
- The framework is helpful for researchers and practitioners:
 - \circ to find potential technologies to invest in,
 - to assess the potential effects on companies of their implementation,
 - \circ and to support strategic decision-making.



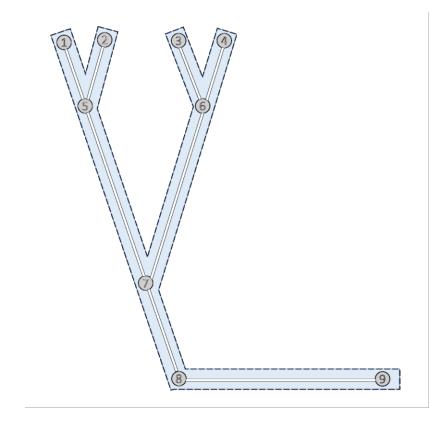




WP1. Vision, opportunities and requirements

		Disruptive technologies										
		Blockchain	Cloud Computing		Cyber-Physical Systems		Internet Of Things	Big Data	Artificial Intelligence	Operatio Resear Methoo	ch	Autonomous Vehicles
=	Modular containers						A. Decision making to	ools				
er et al. (2020))						A.1. Smart	goods, vehicles and infra	astructure				
	Vehicle usage utilization							/	A.2. Fleet manage	ment		
			A.3. Automated guided tasks									
mai	Transit centres					А.	 Warehouse location/r 	nanagement				
Treiblmaier							A.5. Inve	ntory managen	nent			
5	Data Exchange		B. Real-time information processing/sharing									
sed					B.1. Ris	k management						
nes (ba	Cooperation Models	B.2. Cooperative inventory management										
		B.3. Transportation cooperation										
et the	Legal framework		B.4. Smart contracts									
tern	Business Models						C. New business mo	dels				
Physical internet themes (based							C.1. Advanced auton					
				C.2 . C	loud manut	facturing						
		C.3. Service models										
		C.4. PI enabling firms										





River transport is a solution to faster, more sustainable, and more cost-effective logistics

ePl

River waterway services are severely limited by a lack of infrastructure (Flexport.com, 2022)

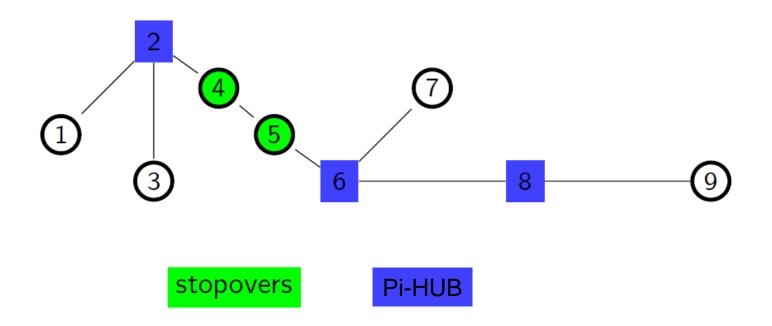
Where to locate PI-Hubs in this setting?



enter



Where to locate PI-Hubs in this setting?



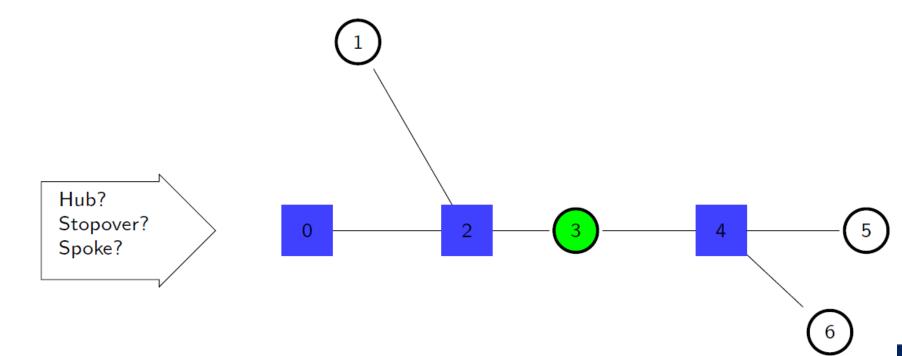


The ePicenter Project



Problem decisions:

- Hub and stopover location
- Spokes allocation







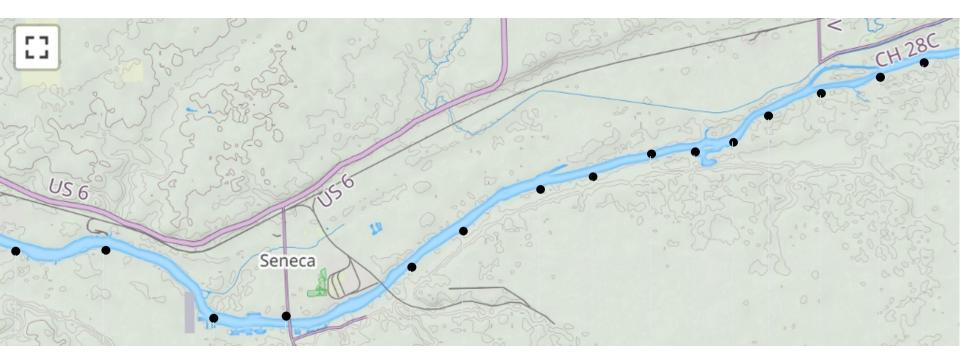
Minimize total transportation costs, including the opening of hubs. The transportation costs corresponds to the transportation of commodities from an origin i to a destination j.

$$\sum_{i\in\mathbb{N}}\sum_{k\in\mathbb{N}}(C_{ik}O_i+C_{ki}D_i)Z_{ik}+\sum_{i\in\mathbb{N}}\sum_{k\in\mathbb{N}}\sum_{l\in\mathbb{N}}\alpha C_{kl}X_{ikl}+\sum_{i\in\mathbb{N}}\sum_{k\in\mathbb{N}}\sum_{l\in\mathbb{N}}\beta C_{kl}X_{ikl}'+\sum_{k\in\mathbb{N}}f_kZ_{kk}$$
(1)





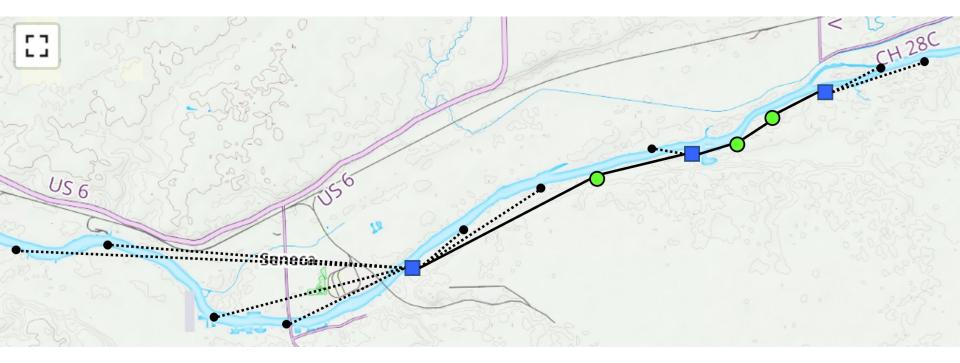
Illinois waterway case study







Illinois waterway case study





WP3. Artificial intelligence and optimization

- Transportation and logistics (T&L) activities are core functions in any modern industry.
- These functions cover all decision levels.
- Regardless of this level, the scientific literature has demonstrated that realistic T&L problems are computationally complex (NP-hard).
- Hence, optimal solutions are hard to find in short computing times.





WP3. Artificial intelligence and optimization

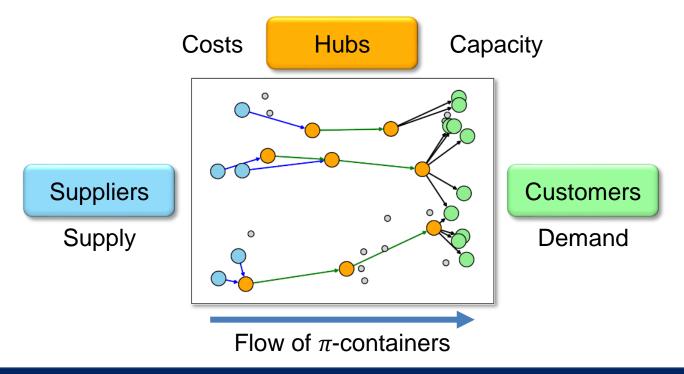
- Different constraints and conditions make realistic T&L problems even more complex and challenging, e.g., uncertainty, sustainability or resilience.
- Agile and flexible solving methods are necessary to provide solutions to real-world problems with these characteristics.





Problem description

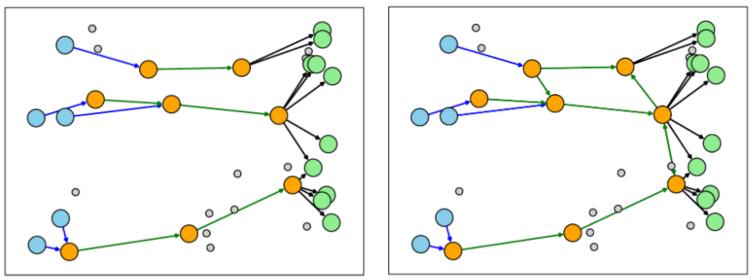
- We consider a strategic-tactical problem to design a supply chain network (SCND), i.e., the following decisions must be made:
 - Location decisions (which hubs should be open?).
 - Allocation decisions (how to assign suppliers and customers to open hubs?).





Problem variants

- A basic (B) SCND problem.
- A hyperconnected (H) SCND problem.
- A hyperconnected multi-actor (HMA) SCND problem.
- A dedicated (D) SCND problem.
- A dedicated multi-actor (DMA) SCND problem.



(a) A basic solution.

(b) A hyperconnected solution.



Objectives

- Minimize total costs, formed by:
 - Transportation costs.
 - Fixed and variable costs for managing π -containers in the hubs.
- Maximize resilience after hubs have been disturbed by any Maxim disruption event.

Resilience is the ability of a system to return to its original state or move to a new, more desirable state after being disturbed (Christopher, & Peck, 2004)

$$\begin{aligned} Minimize \quad &\sum_{t \in T} \left[\sum_{h \in H} f_h z_h + \sum_{k \in K} \left(\sum_{(h,h') \in B} g_h x_{hh'kt} + \sum_{(h,j) \in C} g_h y_{hjkt} \right) \right. \\ &+ \sum_{(i,h) \in A} ca_{ih} r_{ih} + \sum_{(h,h') \in B} cb_{hh'} u_{hh'} + \sum_{(h,j) \in C} cc_{hj} v_{hj} \right] \end{aligned}$$

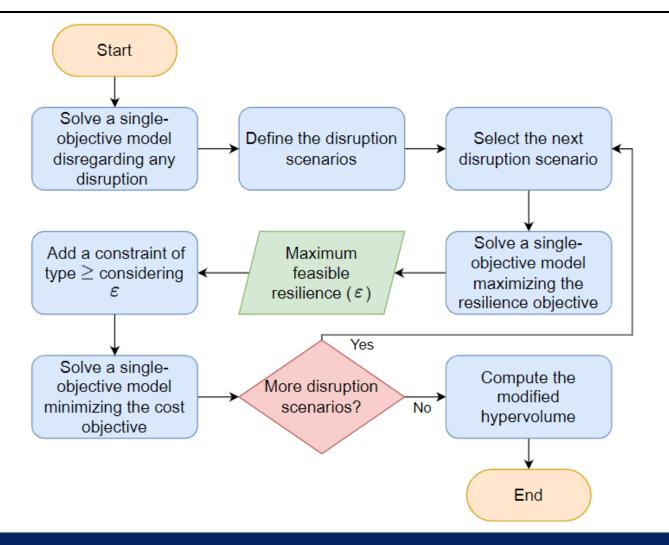
mize
$$\frac{\sum_{t \in T \setminus t_0} \left(\frac{\sum_{k \in K} \sum_{(h,j) \in C} y_{hjkt}}{\sum_{j \in J} \sum_{k \in K} d_{jkt}} + \frac{\sum_{k \in K} \sum_{(h,j) \in C} y_{hjkt-1}}{\sum_{j \in J} \sum_{k \in K} d_{jkt-1}} \right) \Delta t}{2t^{max}}$$

Christopher, M., & Peck, H. (2004). Building the resilient supply chain. *International Journal of Logistics Management*, 15, 1–14.

Tordecilla, R.D., et al. (2021). Simulation-optimization methods for designing and assessing resilient supply chain networks under uncertainty scenarios: A review. *Simulation Modelling Practice and Theory*, 106, 102166.

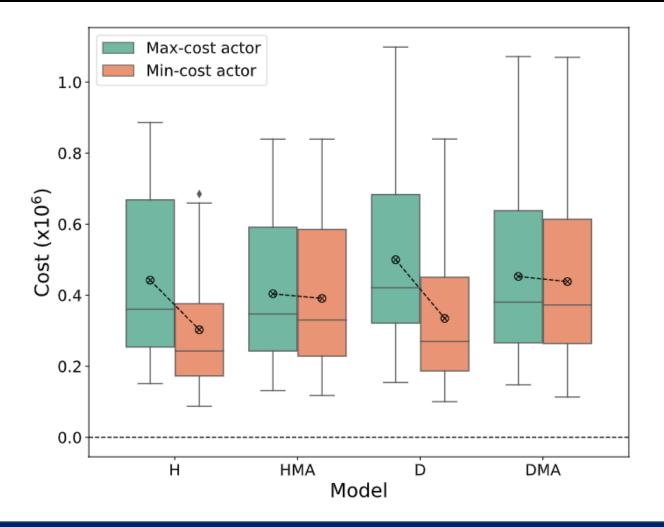


Solution approach



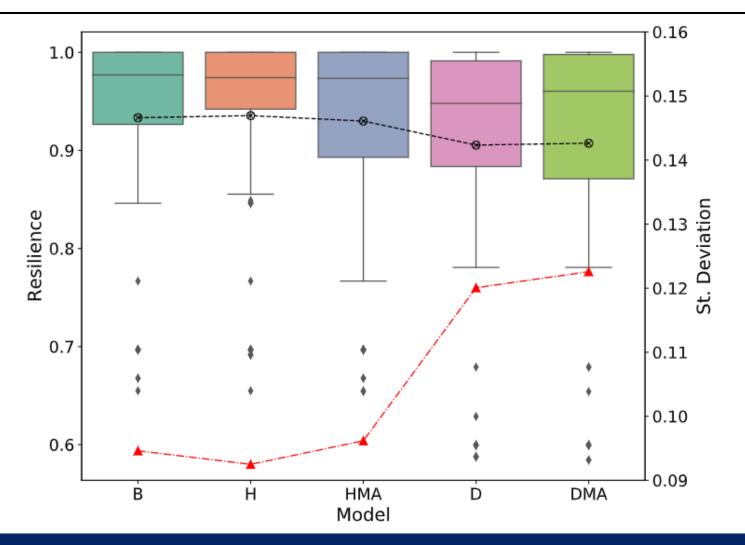


Results





Results





Conclusions

- Mathematical modelling offers a set of highly useful tools to design supply chain networks, considering multiple KPIs, such as cost or resilience, and several characteristics, such as hyperconnection or multiple actors.
- We have demonstrated that, when minimizing the maximal cost incurred by the different actors managing the hubs, equality among them increases.
- Although hyperconnection increases design costs, resilience grows as well. In the same way, hyperconnection decreases the risk faced by supply chains.





Future work

- Designing heuristic and metaheuristic methods to solve large-sized instances.
- Considering uncertainty in the studied problems, given its relevance when addressing resilience. Simulationoptimization methods and simheuristics are useful to solve efficiently this type of problems.
- Sustainability is a relevant issue to address in the Physical Internet context. Hence, it can be considered as an additional objective to optimize. Environmental and social KPIs become relevant in this case.





Web pages

- <u>https://epicenterproject.eu/</u>
- https://cordis.europa.eu/project/id/861584
- <u>https://www.etp-logistics.eu/</u>
- <u>http://www.physicalinternetinitiative.org/</u>
- <u>https://www.youtube.com/watch?v=i0NwZG</u> <u>aPZdw</u>
- <u>https://www.youtube.com/channel/UC-</u> <u>1_szlCtw6ZTQC9PmfK9Ag/videos</u>



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Thank you!

